



From Bare to Brilliant™

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## Hardboard Coasters with Cork Backing

Item #5677

### Checklist:

- Bare substrate
- Sublimation printer
- Heat press
- Heat tape
- Cleaning cloth
- All-purpose cleaner
- Printed transfer
- Printing RIP software
- Heat gloves
- Scissors
- Blowout paper

### Instructions:

#### Step 1

- Turn on your heat press.
- Set the temperature to 385°F / 195°C (temperatures based on prints made with small desktop sublimation printers).
- Strong pressure is recommended (settings may vary based on equipment).
- Add a sheet of protection paper (blowout paper) on the bottom plate of the heat press.

#### Step 2

- Take your blank and peel the protection film from the bare coaster (coasters without cork on the back do not generally have film).
- Clean the surface of the coaster with a cleaning cloth and some all-purpose cleaning fluid.

#### Step 3



- Clean the surface with all-purpose cleaner, a cloth, and compressed air.

#### Step 4

- Put your printed transfer face-up on a flat table.
- Put your blank gently face-down on the printed transfer.
- Line up and center the coaster on the printed transfer.
- Add heat tape on both sides of the item.

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#### Step 5

- Add everything in the center of the bottom plate of the heat press.
- Make sure the item receiving the transfer is facing up and the printed transfer is facing down on top of the receiving item.
- Set the correct temperature & time (see below)
- Close the heat press so the sublimation process starts.

#### Step 6

- > When the sublimation process stops, remove immediately the transfer paper and allow the product to cool down.
- > Attention: the item will be hot, so wear protective heat gloves.

Product	Temperature	Time*
Cork Back and Raw Back Coasters	385°F/195°C	1:00 - 1:10
Coaster Puzzle	385°F/195°C	1:00 - 1:10
Coaster inserts (FRP, discontinued)	385°F/195°C	1:10 - 1:20

\* the sublimation times on this page are only valid for prints made with a desktop Sawgrass printer.

#### Coaster holder product assembly



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- To assemble the mahogany holder and insert, peel back the liner from the tape in the holder, and place the insert in the holder.
- Present the other coasters in the mahogany slotted coaster holder, which is able to hold four coasters.

#### **Extra tip: Coaster Puzzles**

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Do not separate the puzzle pieces before pressing the coaster puzzle. Press all at once. To keep the pieces together when pressing place a piece of tape across the back.