## JOHNSONPLASTICS



LaserFlex Heat Transfer Sheet **T-Shirt** 

## INSTRUCTIONS

## This project is hot hot hot! Create a shirt that promotes your wanderlust spirit.

We used white LaserFlex Heat Transfer Sheet that works great for personalized apparel options.

- 1. Import your design and adjust power and speed settings.
- 2. Insert material into the laser bed. Use the focus tool to adjust to the top of the material. Focusing should be done each with a new material.
- 3. The thin sheet will allow the laser to engrave at maximum speed using low to moderate laser power settings. Profile cutting around the outside of the transfer graphic is also done with the laser using a moderate vector speed setting and low laser power.
- 4. Run job

5. Place the engraved piece in the Heat Press. Typical settings for the Heat Press would be 350 F with pressure for 30 seconds. medium

6. Peel off the liner paper.

An awesome project all your customers will ship.

## **FILES INCLUDED**





