

TECH TIPS

MATES

MATES - Time, Temperature, & Pressure

White MATES

Temperature:	Preheat press to 400°F 204°C
Recommended Press Time:	60 – 70 seconds
Pressure:	Medium to Heavy
Note:	When pressing large plaques or large area of a solid dark color, press times may need to be extended.

MATES (Clear & Silver)

Temperature:	Preheat press to 400°F 204°C
Recommended Press Time:	20 - 40 seconds
Pressure:	Light
Note:	Press with the backing down between 2 pieces of sacrificial paper.

mugMATES | mouseMATES | placeMATES

Temperature:	Preheat press to 400°F 204°C
Recommended Press Time:	60 - 75 seconds
Pressure:	Light to Medium
Note:	If creases appear in product – the pressure is too heavy.



